# (and BURNING RIVER BUYS 

## Pipe Caliper Instructions

The caliper has two units of measurement, one for iron pipe and one for copper pipe. The iron pipe scale is on the outer portion of the head (the curved portion of the caliper) and the copper pipe scale is on the inner portion of the head.

1. Open the caliper wings to their widest angle.
2. Place the pipe needing measured against the head of the caliper.
3. Close the caliper so that both wings and the head come in contact with the pipe. All three caliper surfaces must be in contact with the pipe.
4. Remove the caliper from the pipe and read the appropriate scale (inner or outer scale) for pipe size.
